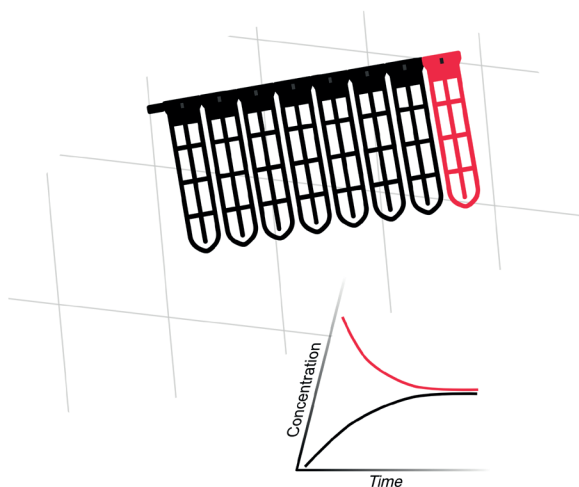


# Xpress Micro Dialyzer

## MD300

### Manual & Data Sheet



## General Information

The Xpress Micro Dialyzer MD300 is a unique system designed for processing large quantities of samples for a variety of applications. The MD300 is delivered ready-to-use in a 96 deep well plate with 12 sample cartridges where each cartridge has 8 single sample segments. The segments can also be easily separated to test single samples. The design of the MD300 allows 96 samples to be loaded and removed from the top of the device without removing the cartridges. The MD300 may be used with common single and multi-channel pipettes as well as automated liquid handling systems. It is compatible with the SBS microplate standard.



MD300 cartridge in 96-deep well plate

## Product Features and Benefits

Feature	Benefit
Pipette in or remove sample from the top of the device without removing sample cartridges.	Simple to process large quantities of samples. Also easy to automate with liquid handling systems.
Regenerated cellulose membrane.	Low protein and hormone binding for high recovery of test samples.
High membrane surface area per sample.	Short incubation time to reach equilibrium - as quickly as 120 minutes.

◀ **Table 1**  
Product overview

## Applications

- Protein and peptide sample purification (eg. desalting before mass spectrometry)
- Separation of free hormones from those bound to plasma proteins
- Optimization of protein renaturation with different renaturation buffers and steps
- Removal of dyes after protein labeling
- Protein sample rebuffering
- Protein in vitro translation
- Enzyme activity assays

## Specifications

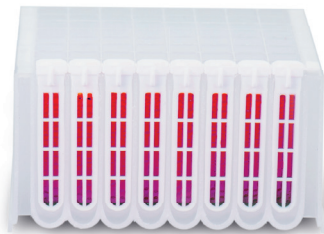
### Application conditions

Sample volume	50–300 µl
Buffer volume	350–1,400 µl*
Temperature	1–60 °C
pH	4–8
Sample	Aqueous solutions only
Autoclavability	Yes, please follow the instructions in the download area of the website: Sterilization Paper.
Membrane	Low binding regenerated cellulose Contains glycerol to prevent embrittlement and traces of elements like sulphides and heavy metals
Cutoffs (MWCO)	2   3.5   6–8   12–14   20   140** kDa
Weight	200 g (12 cartridges MD300 in 96-deep well plate)
Dimensions	12.6×8.4×4.6 cm (L×W×H)

\* maximum filled well with Micro Dialyzer

\*\* Membrane: scienova Bio-Xell®

The Bio-Xell® membrane is a natural product, which can cause higher variation ranges within and between the dialyzer lots. This results in different dialysis speeds. We recommend to extend the dialysis time. Recommended value: Dialysis of dyes: 4 h



#### ◀ Table 2

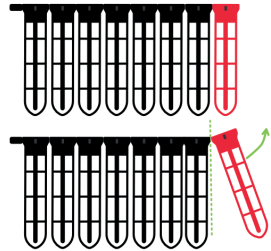
Specifications MD300

#### ▼ Figure 1

Single Segments for single samples

#### Single samples

- Separate cartridge into separate single segments:
- Connection between segments (predetermined breaking point)
- Rotate upwards to separate one or more segments (optional)

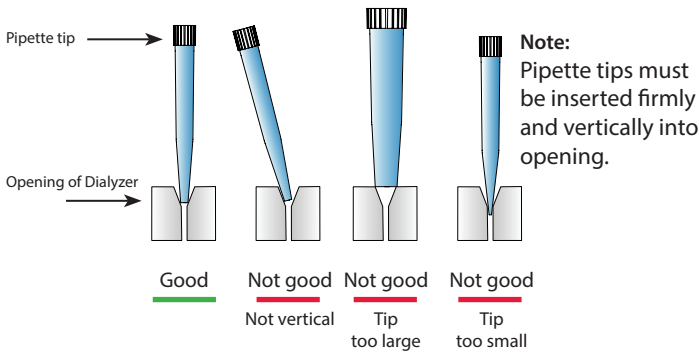
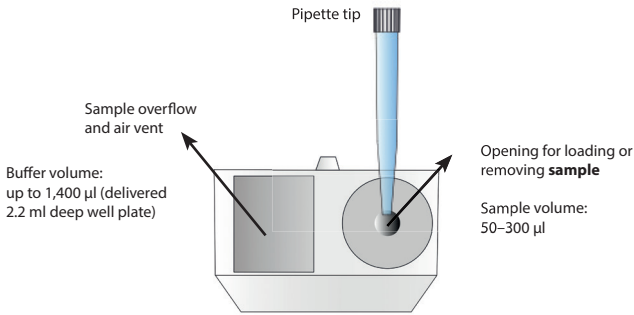


Micro Dialyzer MD300 cartridge  
- view from front -

#### ◀ Figure 2

MD300 cartridge in 96-deep well plate

## Handling

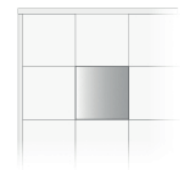


◀ **Figure 2**  
Micro Dialyzer MD300 Segment  
- view from above -

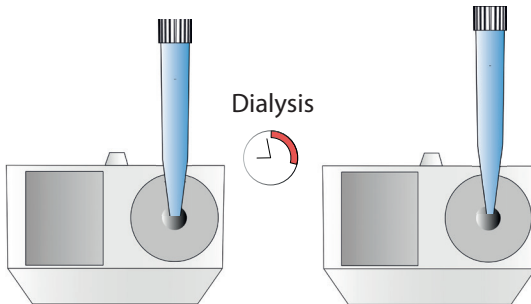
◀ **Figure 4**  
Correct use of pipette tips

▼ **Figure 5**  
Usage of MicroDialyzer MD300

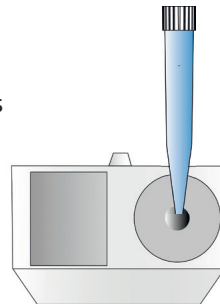
## Dialysis



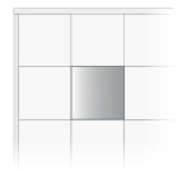
1. Fill the buffer (**up to 1,400 µl**) in each well of a deep well plate using 1000 µl or 5 ml pipette tips.



2. Load the sample (50–300 µl) in the **round** opening of each dialyzer segment by using 100–1000 µl pipette tips.



3. Remove the sample (up to 300 µl) in the **round** opening by using a pipette.



4. Remove the outer buffer (up to 1,400 µl) from the deep well plate using 1,000 µl or 5 ml pipette tips.

## Instructions

### Preparing before usage

- The MD300 is delivered ready-to-use and no special preparation is necessary.
- It is recommended to start with loading the buffer into the deep well plate and then filling the sample into the Micro Dialyzers.

### Loading buffer (cartridge)

- Recommended buffer volumes are listed in table 3.
- Fill the empty wells with required buffer volume.

### Loading sample (cartridge)

- The openings are designed for the usage of commercial pipette tips (up to 1000 µl).
- Designed for the use of common single channel or 8-channel pipettes and automated liquid handling systems
- Fill pipette with 50 to 300 µl of sample and put the tips into the round opening (see figure 6).
- Carefully load the sample into the channel.

### Starting dialysis

- Place the Micro Dialyzer cartridges into the buffer filled deep well plate.
- The dialysis starts simultaneously in each segment when they are placed into the buffer filled deep well plate.

### Removing dialysed sample and buffer

- Remove sample by using the round opening.
- It is recommended to lift the cartridge to remove the buffer before removing the sample .
- Or transfer the cartridge to a second plate and remove sample from the cartridge and buffer from the first plate.

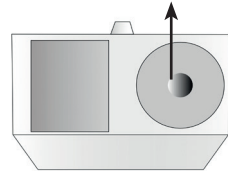
### Video demonstration

For a demonstration of the Dialyzer Family visit our website:

<https://www.scienova.com>

▼ **Figure 6**

*Opening for sample loading/removing*



*Head of a MD300 dialyzer  
(one segment)*



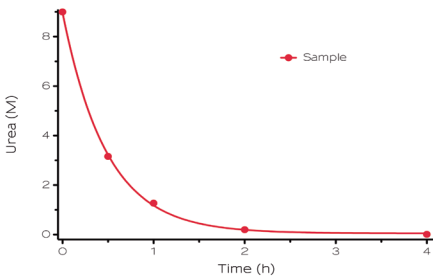
## Recommendations

- When pipetting into and from sample openings, be sure pipette tip is firmly seated into opening. Also reduce pipetting speed slightly especially during sample introduction.
- Remove sample from MD300 by aspiration with blow-out (min. 30  $\mu$ l) e.g. 300  $\mu$ l sample - adjust pipette to 330  $\mu$ l.
- If using sample volumes smaller than 300  $\mu$ l with corresponding buffer volumes remove sample with blow-out .
- Samples less than 100  $\mu$ l may have reduced volume recovery (less than 90 %).
- For effective dialysis, it is important to have the buffer level above the level of the sample (see table 3).
- At higher temperatures, dialysis takes place at a faster rate.

### Sample volumes and corresponding buffer volumes

sample ( $\mu$ l)	buffer ( $\mu$ l)*	ratio
50	350	1:8
100	500	1:6
150	650	1:5.33
200	750	1:4.75
250	950	1:4.8
300	1,100	1:4.67

\* in 96-deep well plate, liquid in sample chamber and sample channel on same level



◀ **Table 3**

Sample volumes and corresponding buffer volumes

◀ **Figure 7**

Example: Dialysis of 9 M urea in Micro Dialyzer MD300

**Conditions:** MD300 in 96-deep-well-plate, MWCO 6–8 kDa, **dialysis buffer:** 3.5 ml pure water, **sample:** 300  $\mu$ l 9 M urea, **method:** buffer exchange interval 60 min, **determination method:** Wescor VAPRO 5520 Osmometer, performed at room temperature, non shaken.

## Chemical Resistance

G	Acetonitrile	G	Acetic acid 25 %
G	Acetone	G	Acetic acid 96 %
G	Chloroform	G	Formic acid 25 %
G	Ethanol 70 %	N	Formic acid 100 %
G	Ethanol 98 %	L	Hydrochloric acid 10 %
G	Ethylacetate	N	Hydrochloric acid 25 %
G	Ethylene glycole	N	Hydrochloric acid 37 %
G	Glycerol	N	Hydrofluoric acid 50 %
G	n-Hexane	N	Nitric acid 25 %
G	iso-Propanol	N	Nitric acid 65 %
G	Methanol 98 %	L	Phosphoric acid 25 %
G	Methylene chloride	N	Phosphoric acid 85 %
G	1-Propanol	N	Sulfuric acid 98%
G	Tetrahydrofuran	L	Ammonium hydroxide 1 N
G	Toluene	L	Ammonium hydroxide 25 %
G	Hydrogen peroxide 30 %	L	Potassium hydroxide 1 N
		N	Potassium hydroxide 32 %
		L	Sodium hydroxide 1 N
		N	Sodium hydroxide 32 %

G	Good chemical resistance
L	Limited chemical resistance, e.g. pore size cannot be guaranteed
N	No chemical resistance, use not recommended

### Note

Tested MWCO:

3.5 | 6–8 | 12–14 kDa

Incubation: 18 h

Determination Method: Optical integrity and leak-tightness to air pressure

◀ **Table 4**

Chemical resistance

